

HAMMER INJECTION BLOCK

An **ASI** *Original* stainless steel HAMMER product.



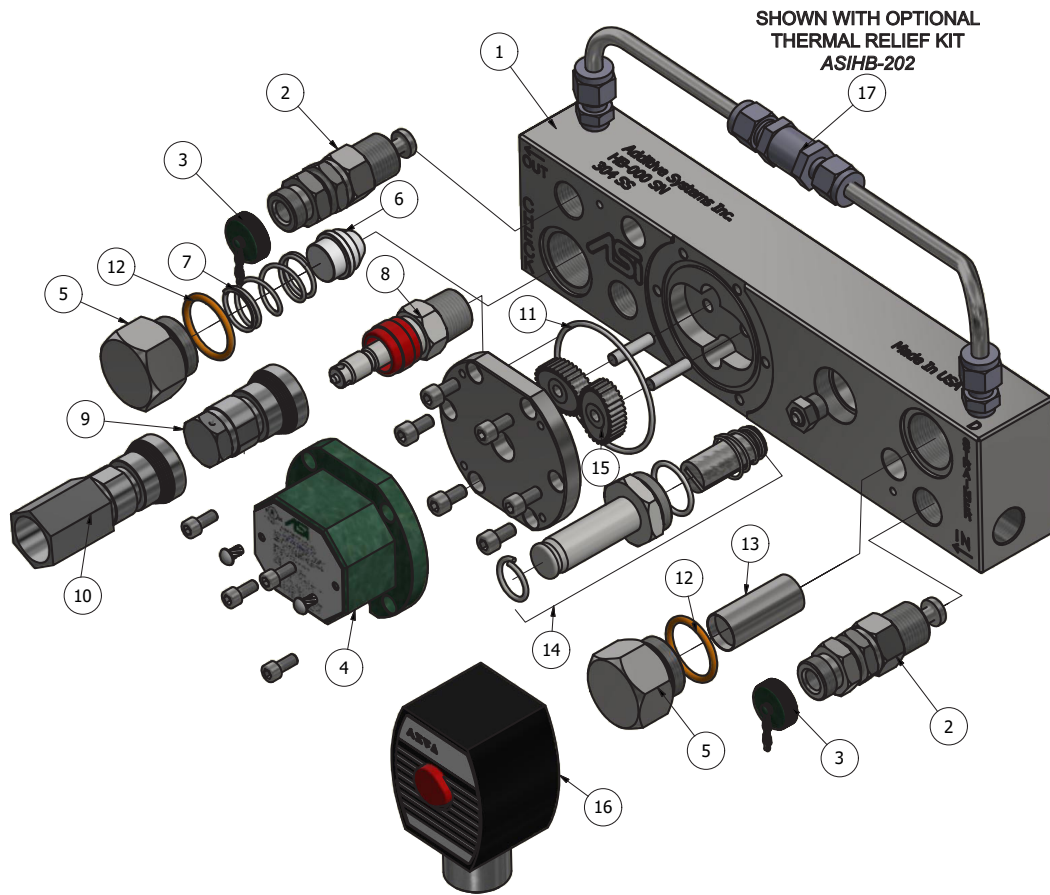
- Stainless steel machined metering injection control block
- ASCO® explosion proof Class 1, Div. 1, Group C & D, 120 VAC solenoid with Chemraz seat machined directly into block. Optional 240 VAC
- Stainless steel oval gear set with nominal 5200 PPG output with tungsten carbide pins
- Block assembly rated up to 400 psig operating range
- Industry standard mounting dimensions
- Military grade covers with attached chains to provide tamper resistance to the allen wrench operated block valves
- 100 mesh strainer basket positioned in face of block for easy cleaning
- Hall effect 3-wire sensor 5-30VDC approved for hazardous locations
- Check valve machined directly into block body and oriented for positive shut off
- Strainer body machined directly into the block body
- Designed for use with PLC's, electronic presets, or terminal automation systems
- Inlet and outlet block valves for isolation
- 3/8" FNPT inlet and outlet ports
- Quick connect test port machined directly into the block with stainless steel snap-in-place protection cap attached with steel retaining wire to prevent loss

ASI
ADDITIVE SYSTEMS INC.
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Distributed By:

Part List			
ITEM	QTY	PART NUMBER	DESCRIPTION
2	2	ASIHb-101+	NEEDLE VALVE
3	2	ASIHb-102	DUST COVER W/ CHAIN
4	1	ASIHb-103+	SENSOR
5	2	ASIHb-104	HEX CAP
6	1	ASIHb-105	CHECK VALVE PLUG
7	1	ASIHb-106	CHECK VALVE SPRING
8	1	ASIHb-107	TEST PORT STEM
9	1	ASIHb-108	DUST COVER
10	1	ASIHb-109	TEST PORT ADAPTER
11	1	ASIHb-110	TEFLON O-RING
12	2	ASIHb-111	ENCAPSULATED O-RING
13	1	ASIHb-112	STRAINER SCREEN
14	1	ASIHb-113	ASCO VALVE REPAIR KIT
15	1	ASIHb-114+	SS GEARS (SET)
16	1	ASIHb-115	ASCO VALVE COIL
17	1	ASIHb-202	THERMAL RELIEF KIT

Additional Spare Equipment	
ASIHb-X1	inj, ASI-Blk loose 538.5
ASIHb-001	inj, ASI-1Pak 538.5 panel
ASIHb-002	inj, ASI-2Pak 538.5 panel
ASIHb-003	inj, ASI-3Pak 538.5 panel
ASIHb-004	inj, ASI-4Pak 538.5 panel
ASIHb-005	inj, ASI-5Pak 538.5 panel
ASIHb-006	inj, ASI-6Pak 538.5 panel
ASIHb-007	inj, ASI-7Pak 538.5 panel
ASIHb-008	inj, ASI-8Pak 538.5 panel
ASIHb-200	Kit, Calb. ASIBlk w/1k beaker
ASIHb-201	Kit, Inj. ASI Blk Add-a-blk
ASIHb-202	Kit, Inj. Thrm Relief ASI Blk
ASIHb-220	Kit, ASI/Honeywell Adpt



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